

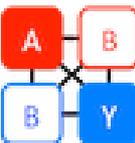
ABBY-net

*a cooperation of researchers
from Albertan and Bavarian
universities*



POWER ON SHORT NOTICE: ROLES AND APPLICATIONS OF MECHANICAL ENERGY STORAGE SYSTEMS

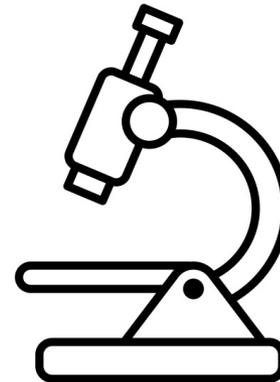
Pierre Mertiny
University of Alberta



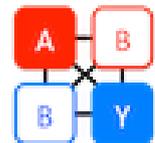
The Energy Storage Problem	3
Electrical Energy Storage Systems	11
Flywheel Energy Storage	18
FES Applications	20
FES Design Research	29
Conclusions	37



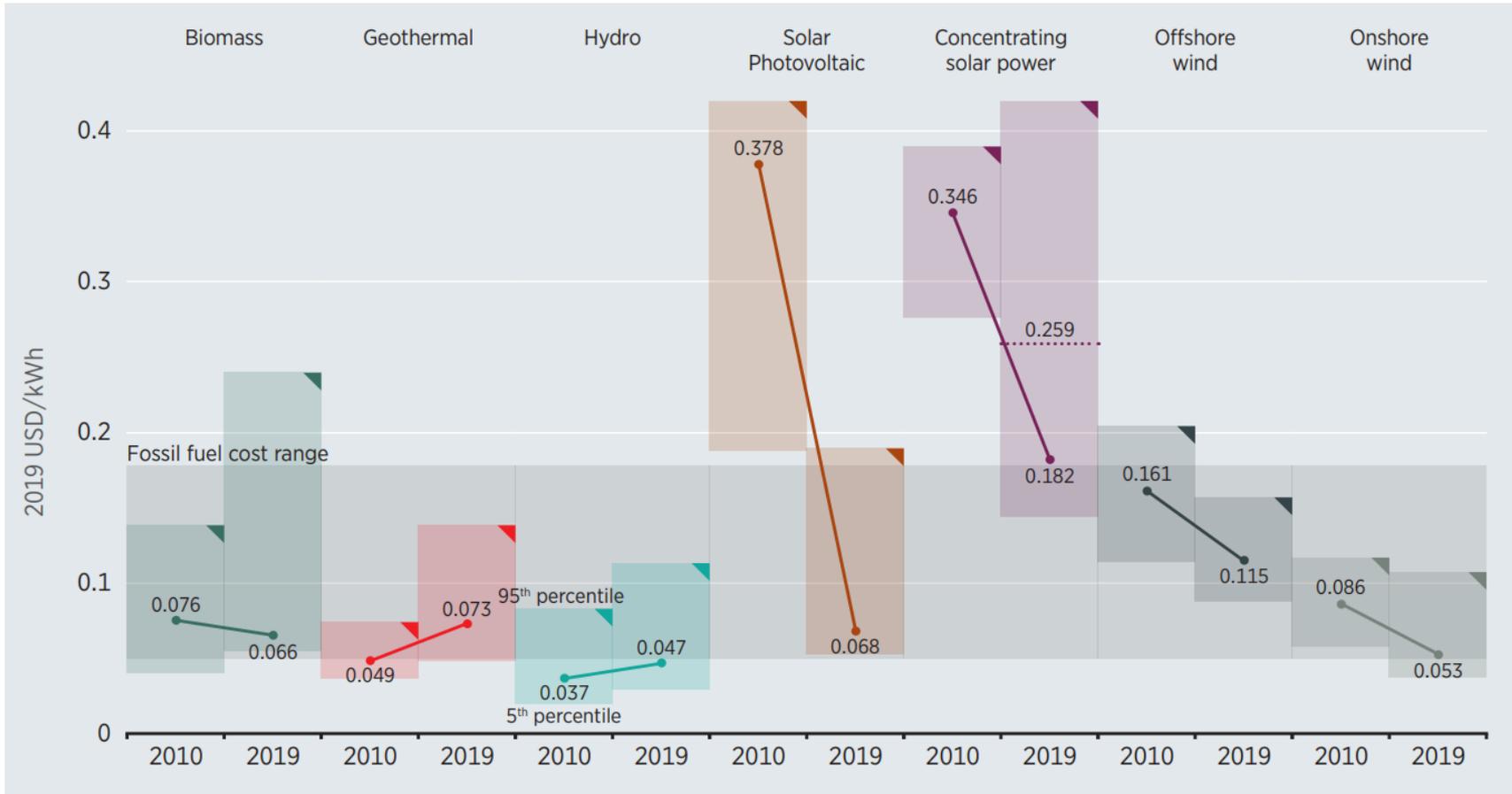
Big picture



Detail

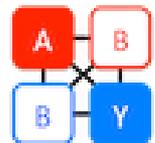


Global Levelized Cost of Electricity From Utility-scale Renewable Power



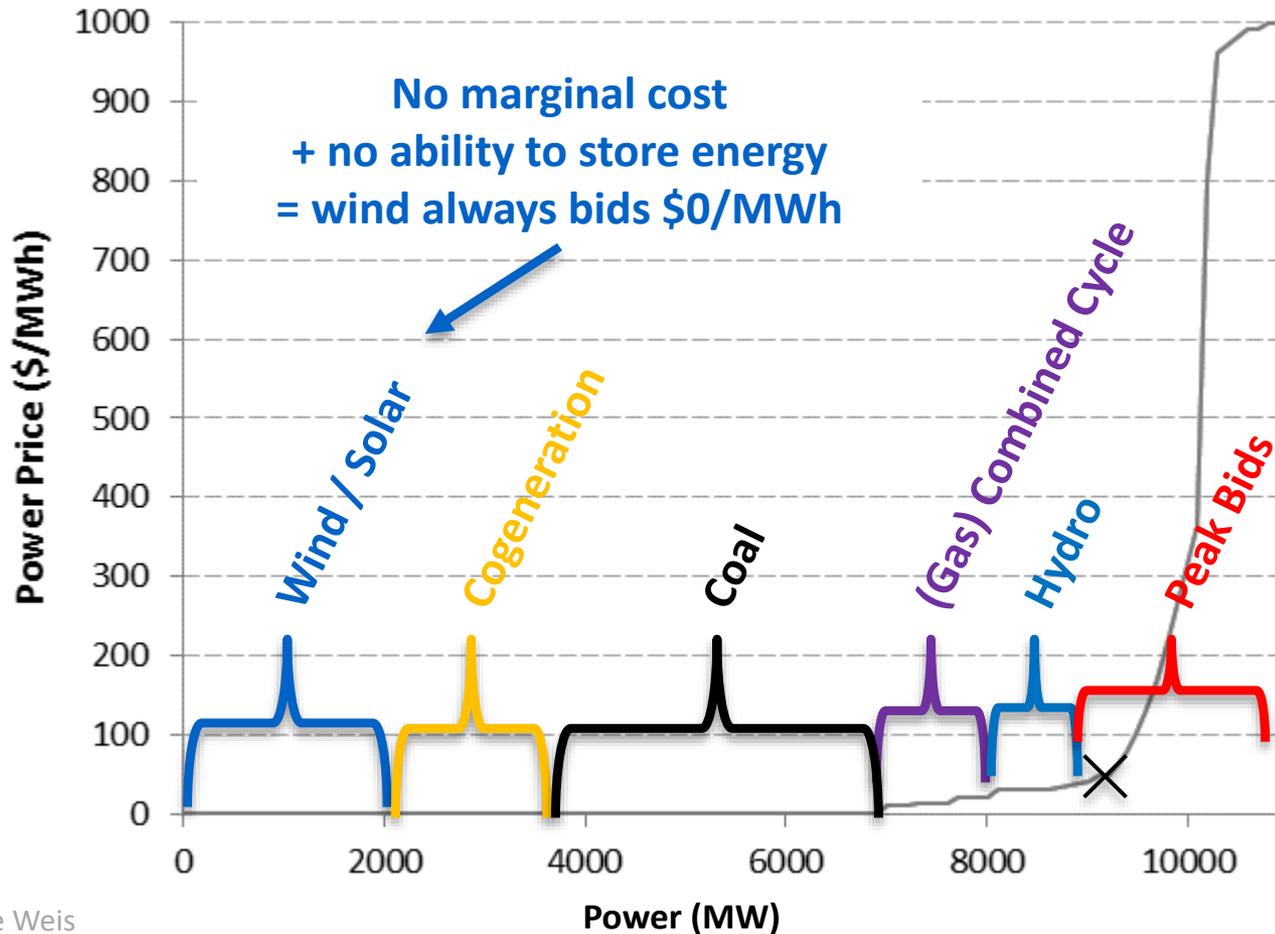
Levelized cost: Capital cost + Fixed operating costs + Variable operating costs

Source: International Renewable Energy Agency (IRENA)

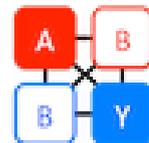


Kalte Dunkelflaute

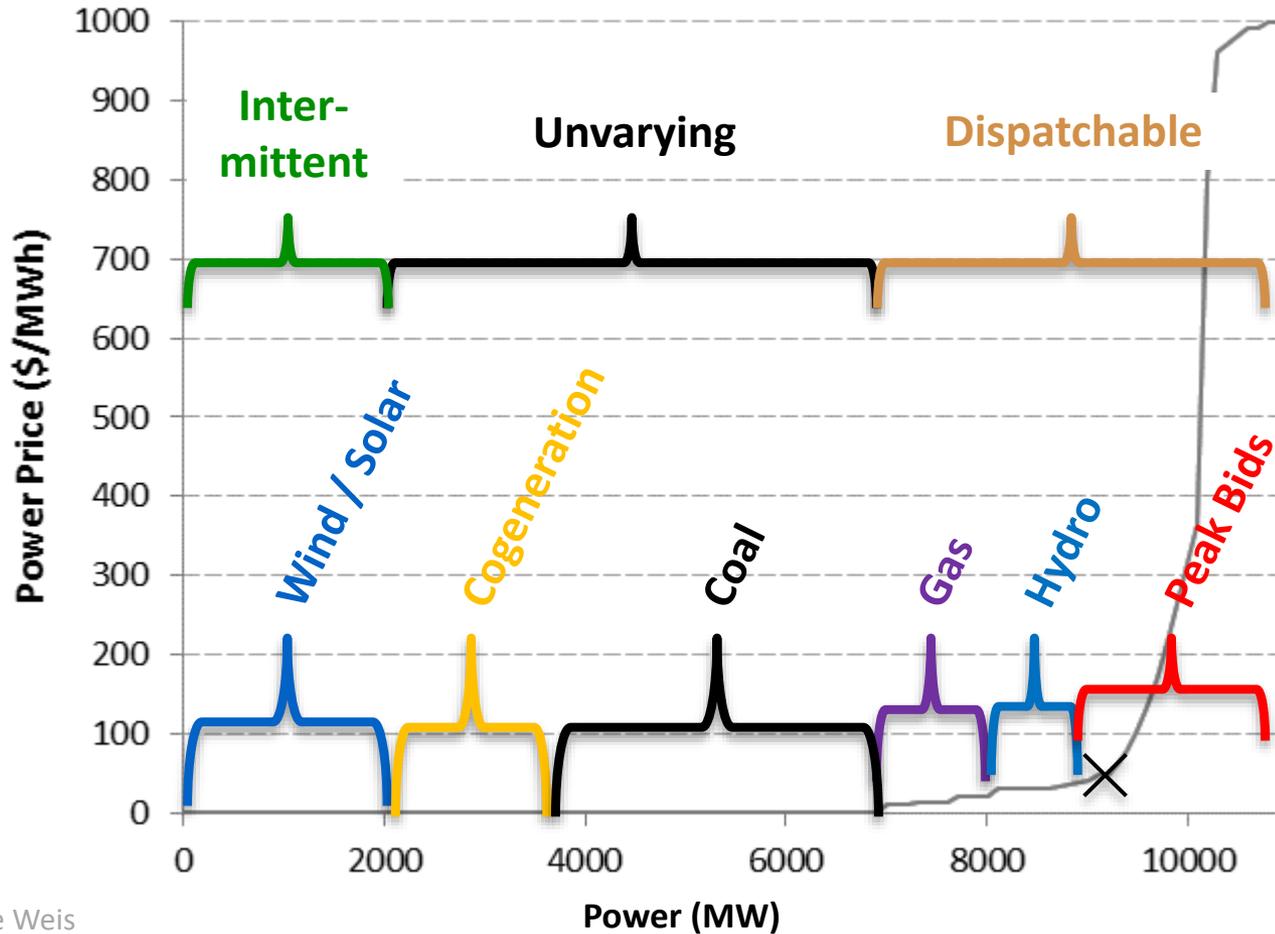
Renewable Energy Challenges: “Merit Order Effect”



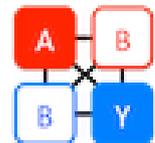
Source: Time Weis



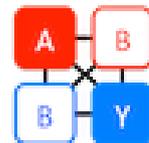
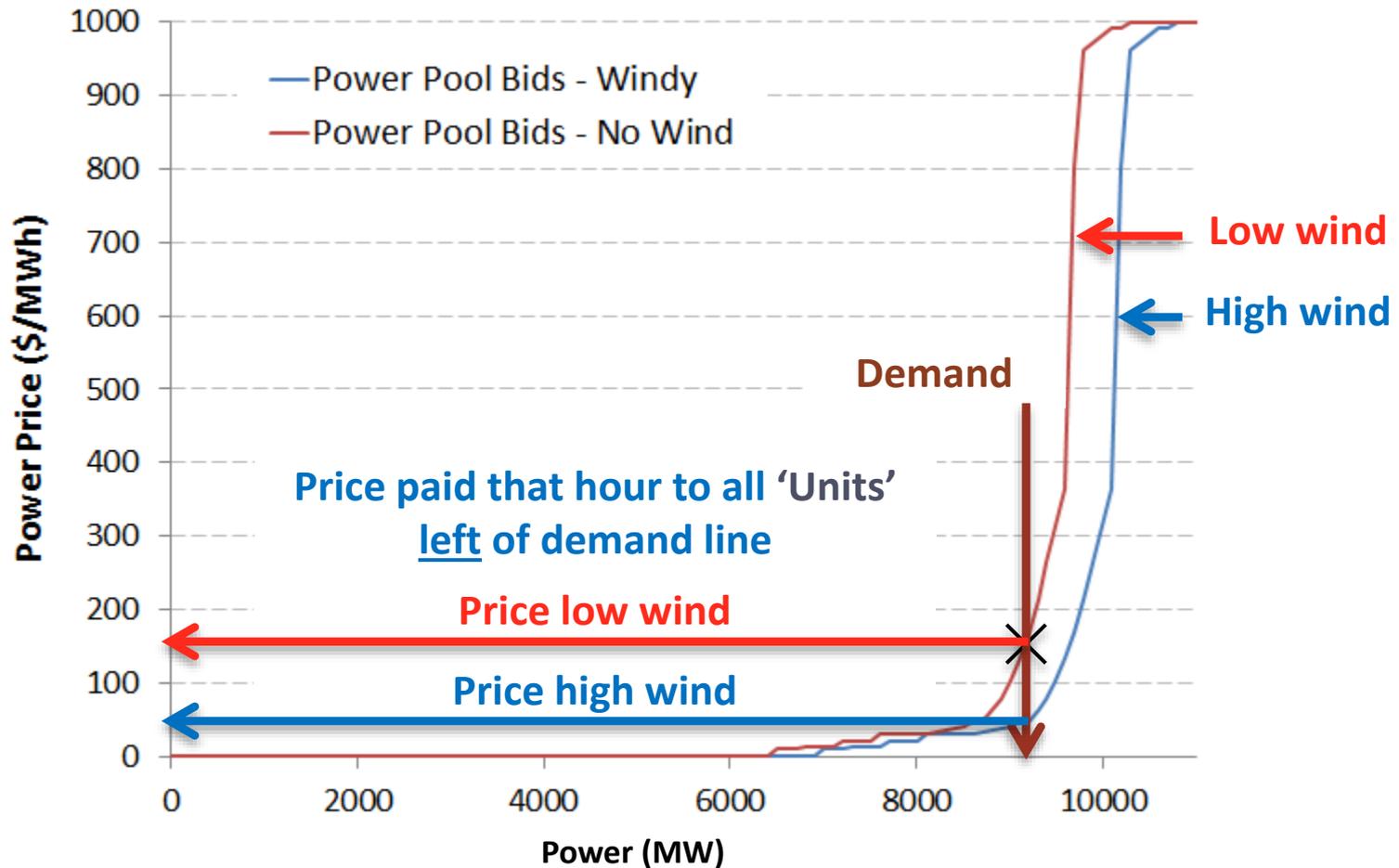
Renewable Energy Challenges: “Merit Order Effect”



Source: Time Weis



Renewable Energy Challenges: “Merit Order Effect”



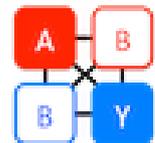
Electro Mobility Challenges

EV range (=capacity), price and charging time (=power) directly affects EV adoption

- Range and price are inversely related to adoption and have met or are expected to meet average consumer requirements by 2030 in North America
- Charging rate lags behind due to EV battery constraints, grid limitations and current lack of suitable infrastructure



Image Source: Castrol, BP, Oxford Analytica. Accelerating the EVolution: The tipping points to mainstream electric vehicle adoption



Electro Mobility Challenges

Consumers and industries (e.g. trucking) require a spatially inclusive and comprehensive fast charging network

- But, currently charging stations are scarce outside major urban centers. Long distance gaps exist throughout NA.
- Consumers and industries (e.g. trucking) require spatially inclusive and comprehensive fast charging network
- Charging of even partial EV fleet has the potential to significantly impact energy demand from utilities

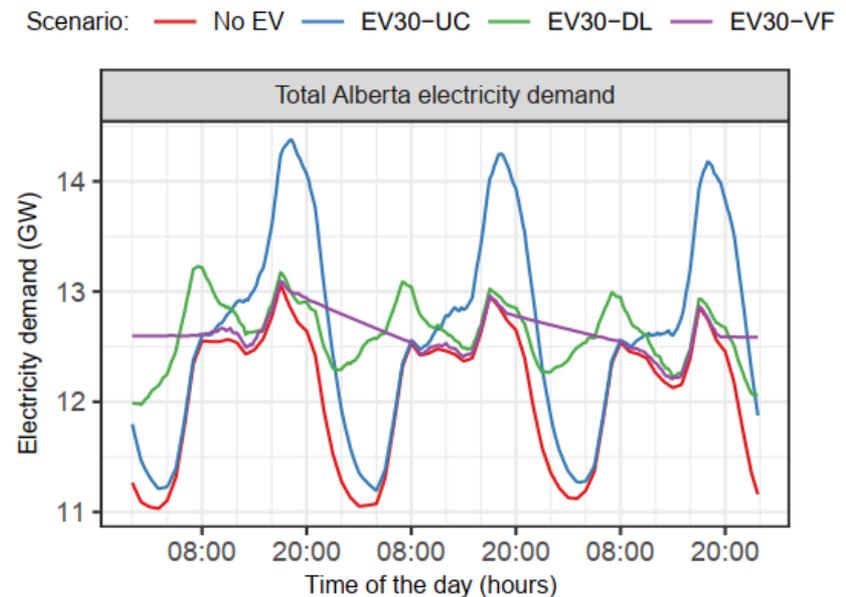
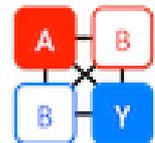


Image Source: G. Doluweera, F. Hahn, J. Bergerson, M. Pruckner. A scenario-based study on the impacts of electric vehicles on energy consumption and sustainability in Alberta." Appl. Energy 268, 2020, 114961.



Summary

Electrical energy storage (EES) is needed to:

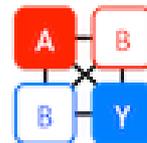
Improve power reliability and resilience

Enable high ratio of renewable (wind and solar) power generation

Reduce cost of providing power to consumers

Enable electro mobility

Diminish GHG emissions



Classification of EES Technology

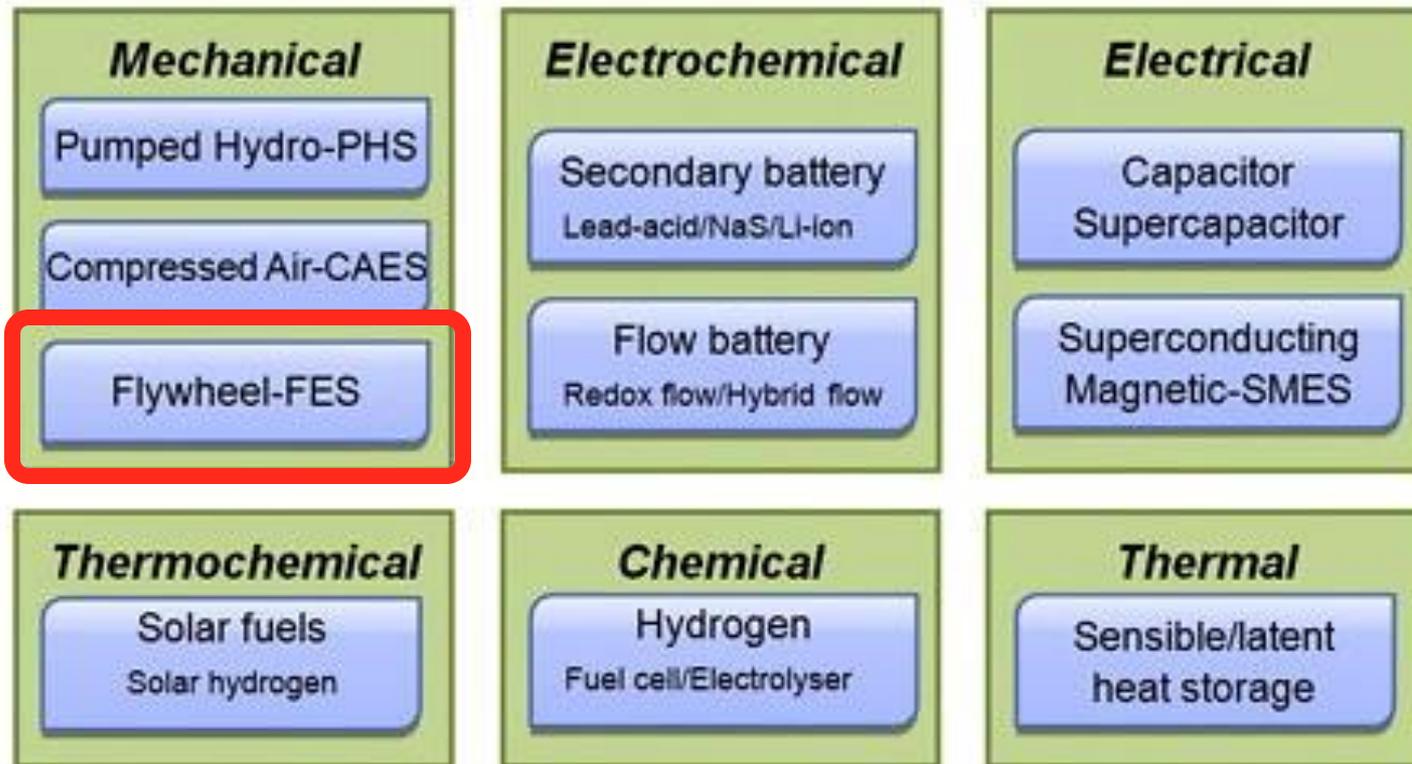
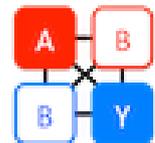


Image source: Luo, X.; Wang, J.; Dooner, M.; Clark, J. Overview of current development in electrical energy storage technologies and application potential in power system operation. Appl. Energy **2015**, 137, 511–536.



Cycle Efficiency

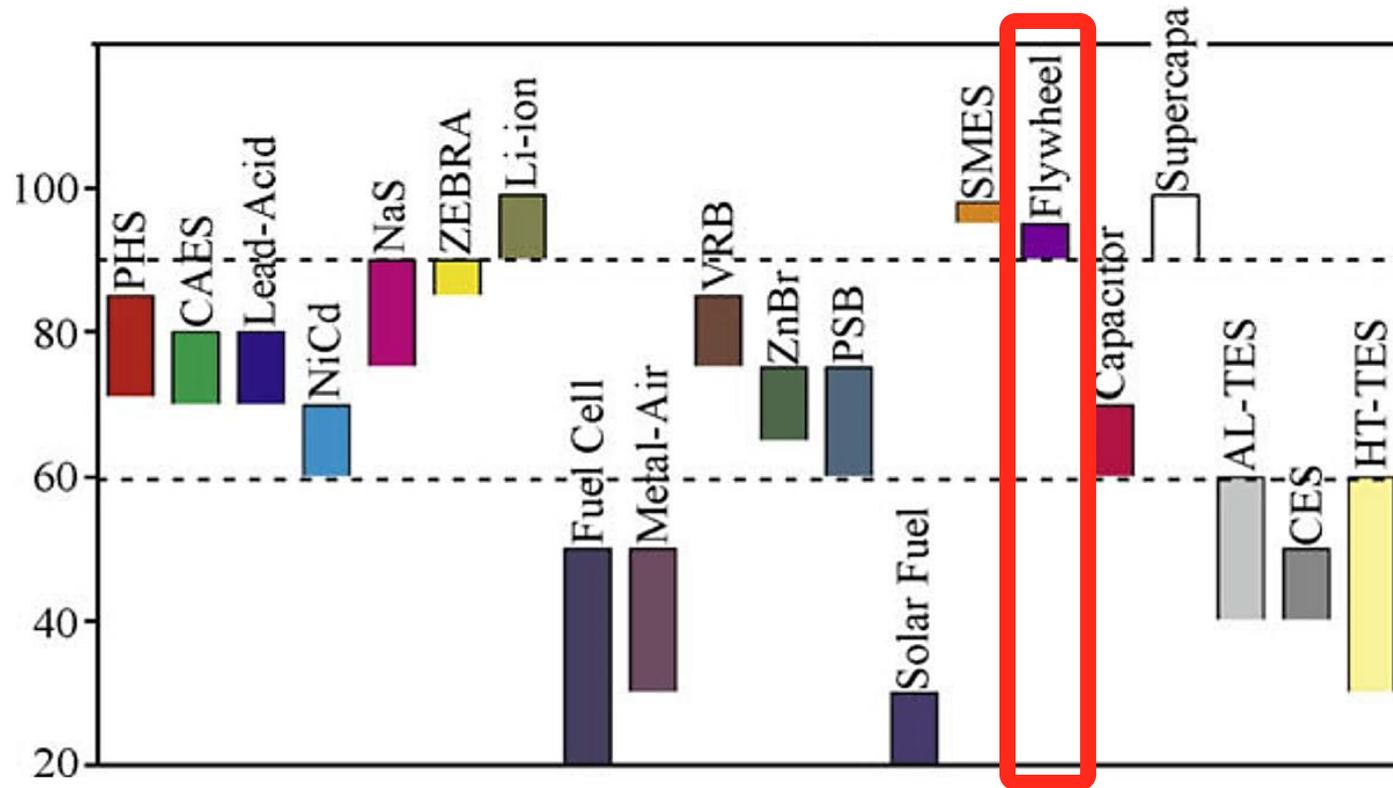
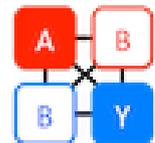


Image source: H. Chen, T.N. Cong, W. Yang, C. Tan, Y. Li, Y. Ding. Progress in electrical energy storage system: a critical review. Prog Nat Sci, 19 (2009), pp. 291-312



Technology Maturity

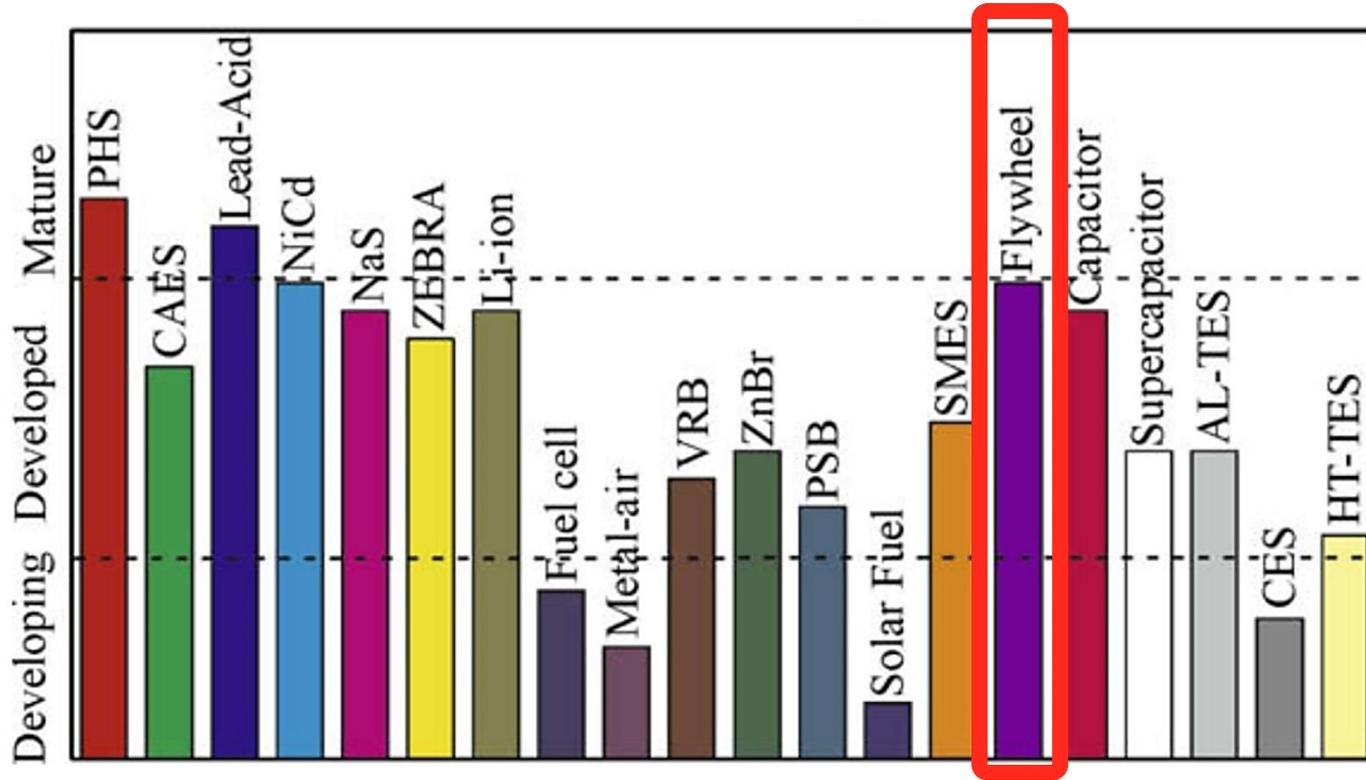
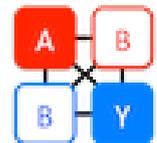


Image source: H. Chen, T.N. Cong, W. Yang, C. Tan, Y. Li, Y. Ding. Progress in electrical energy storage system: a critical review. Prog Nat Sci, 19 (2009), pp. 291-312



EES Operating Range and Challenges to UK Energy Systems

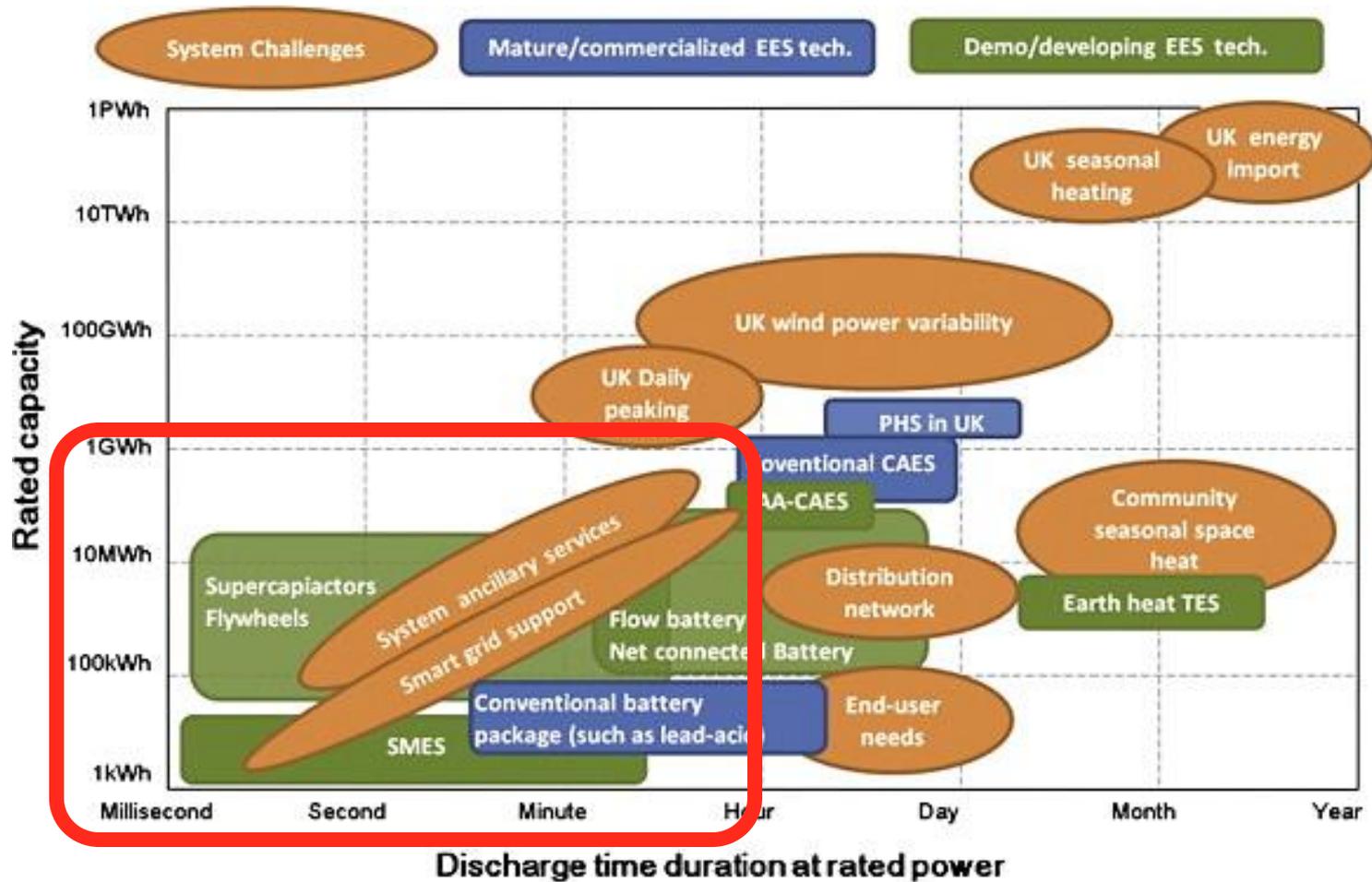
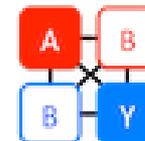
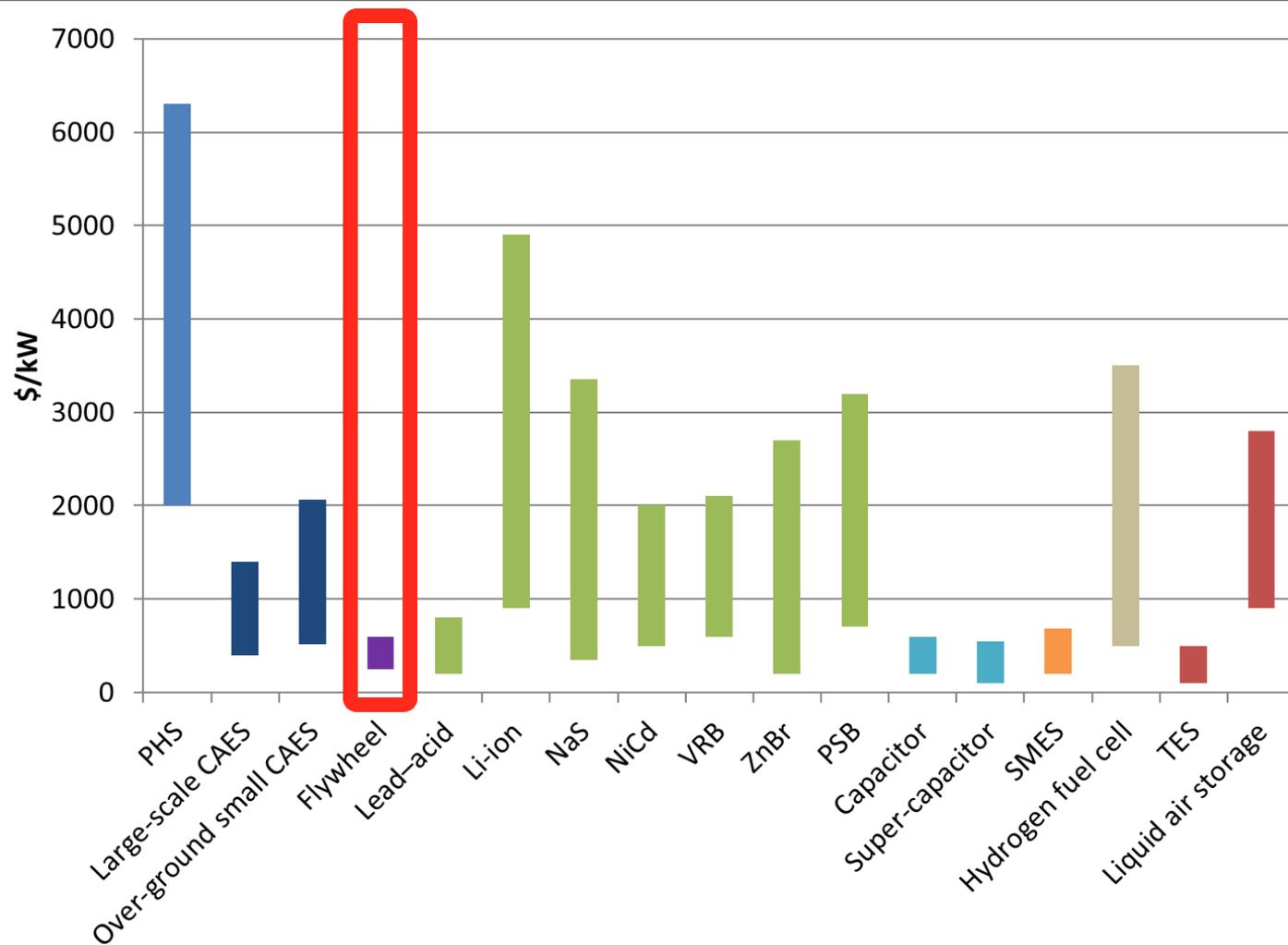


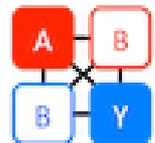
Image source: Luo, X.; Wang, J.; Dooner, M.; Clark, J. Overview of current development in electrical energy storage technologies and application potential in power system operation. Appl. Energy **2015**, 137, 511–536.



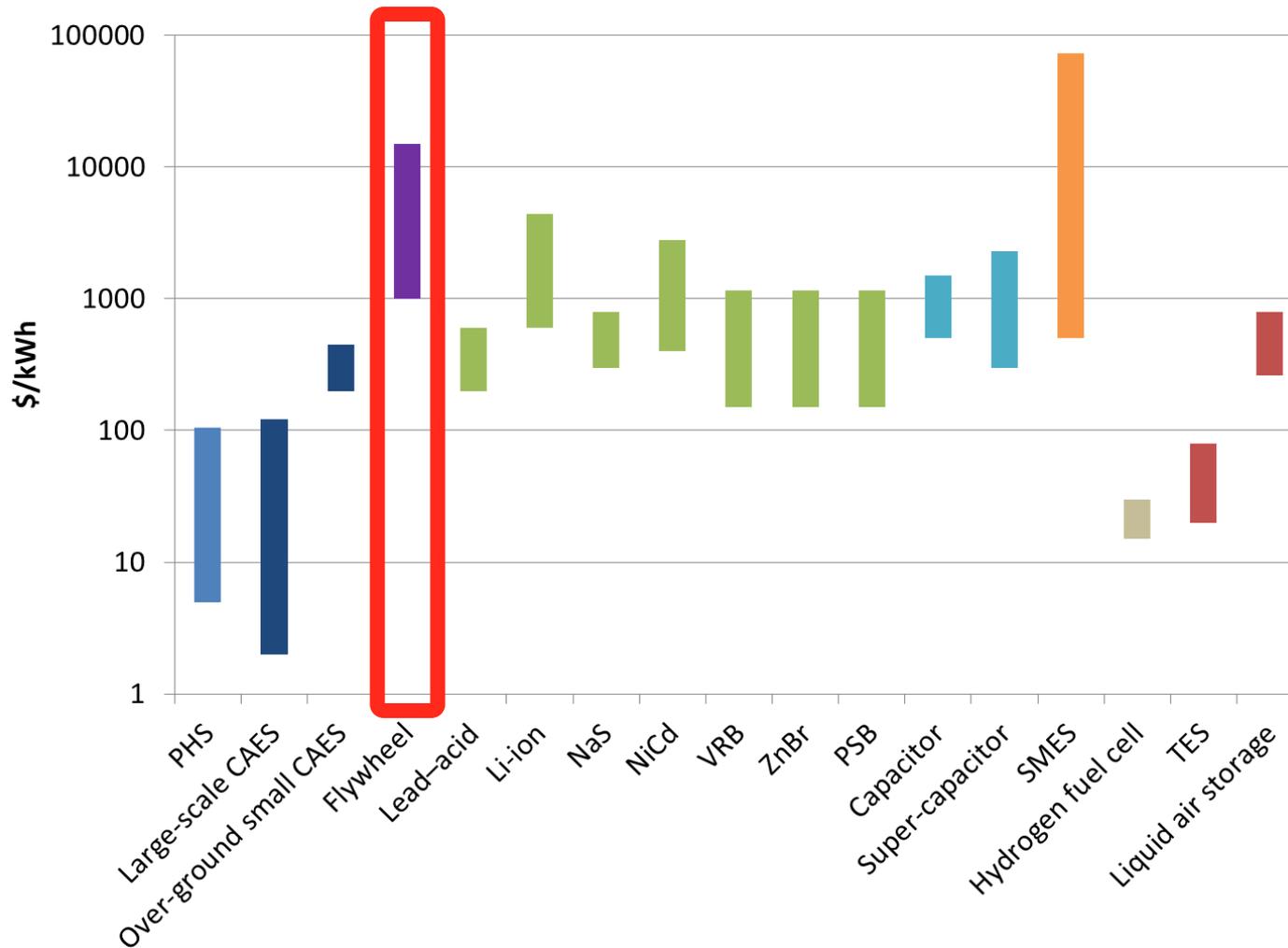
EES Capital Cost - Power



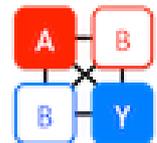
Data source: Luo, X.; Wang, J.; Dooner, M.; Clark, J. Overview of current development in electrical energy storage technologies and application potential in power system operation. *Appl. Energy* **2015**, 137, 511–536.



EES Capital Cost - Capacity



Data source: Luo, X.; Wang, J.; Dooner, M.; Clark, J. Overview of current development in electrical energy storage technologies and application potential in power system operation. *Appl. Energy* **2015**, 137, 511–536.



Summary

FES application areas

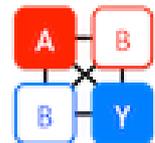
- System ancillary services
- Smart grid support

FES attractive attributes

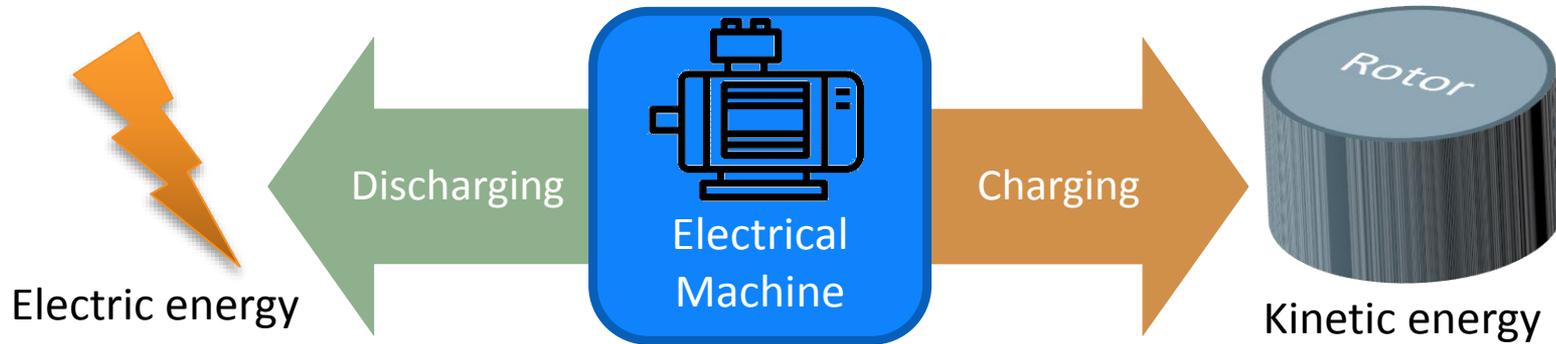
- Excellent cycle efficiency
- Mature technology
- Excellent capital cost in terms of power

FES challenges

- High capital cost in terms of capacity
- High self-discharge ($t > \text{minutes, hours}$)



Basic FES Characteristics



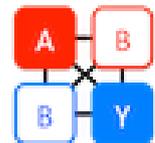
Primary components:

- Rotor (storage device: Determines storage capacity (energy), rotates at high speeds (1,000's to 10,000's RPM)
- Electrical machine (motor/generator): Determines rate of charge/discharge (power)

➔ Power and capacity independent design variables

Ancillary components:

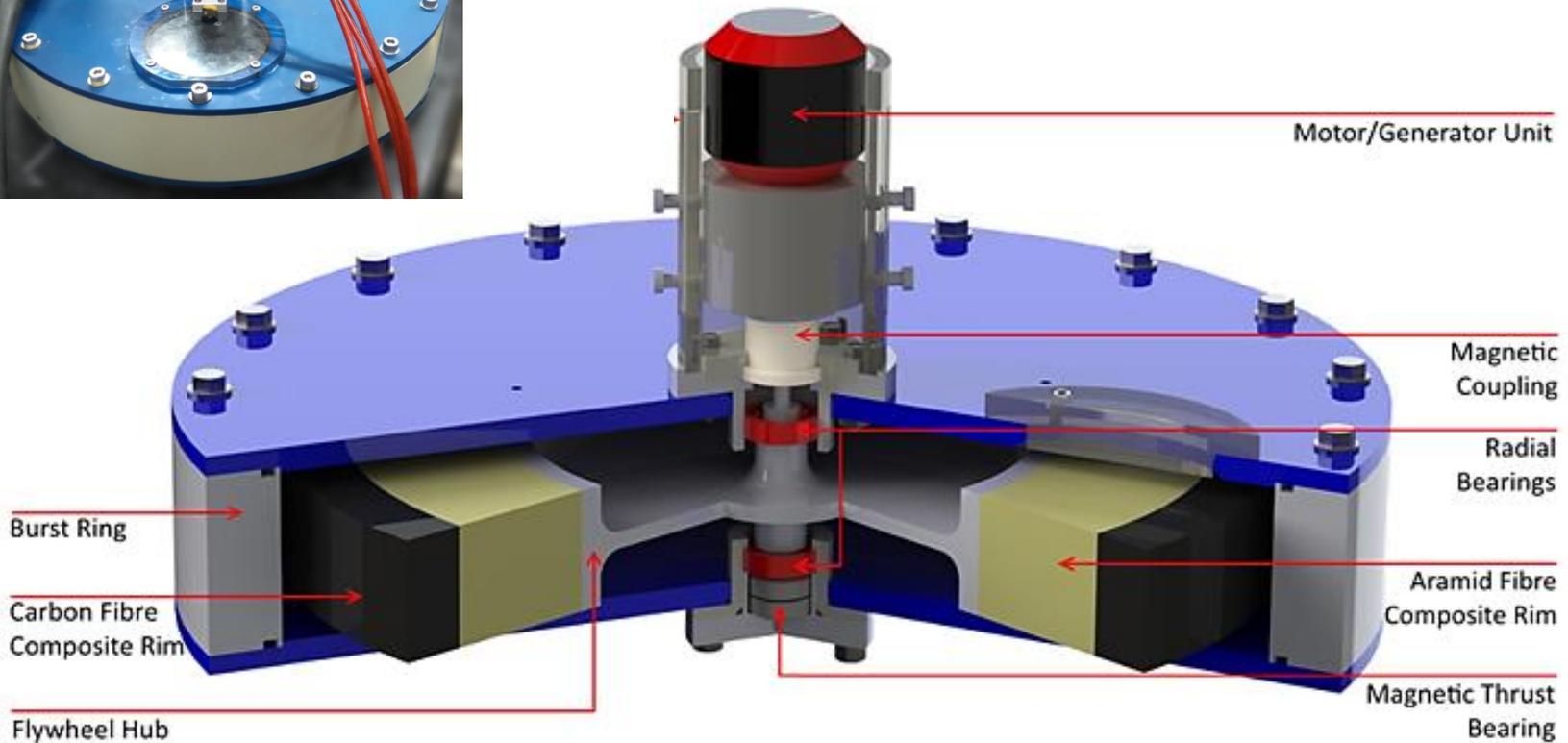
- Housing: Safety and vacuum enclosure to reduce air friction
- Bearing system
- Power electronics



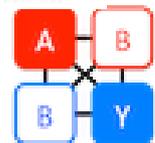
Basic FES Components

Rotor materials:

- Monolithic high-strength steel
- Circumferentially wound high-strength fiber-polymer composites (e.g. carbon/epoxy)



FES cross-section view



Optimizing Energy Consumption and Operating Cost with FES in LRT

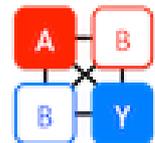
Collaborators: H. Baier (TUM), M. Secanell (UA)



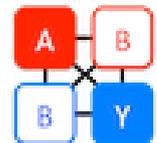
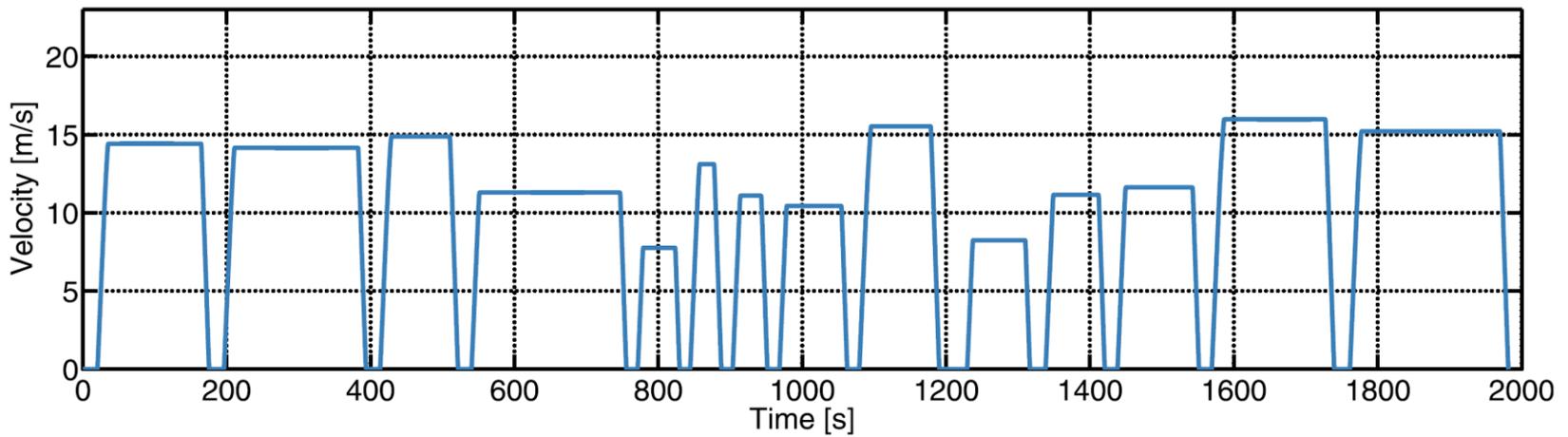
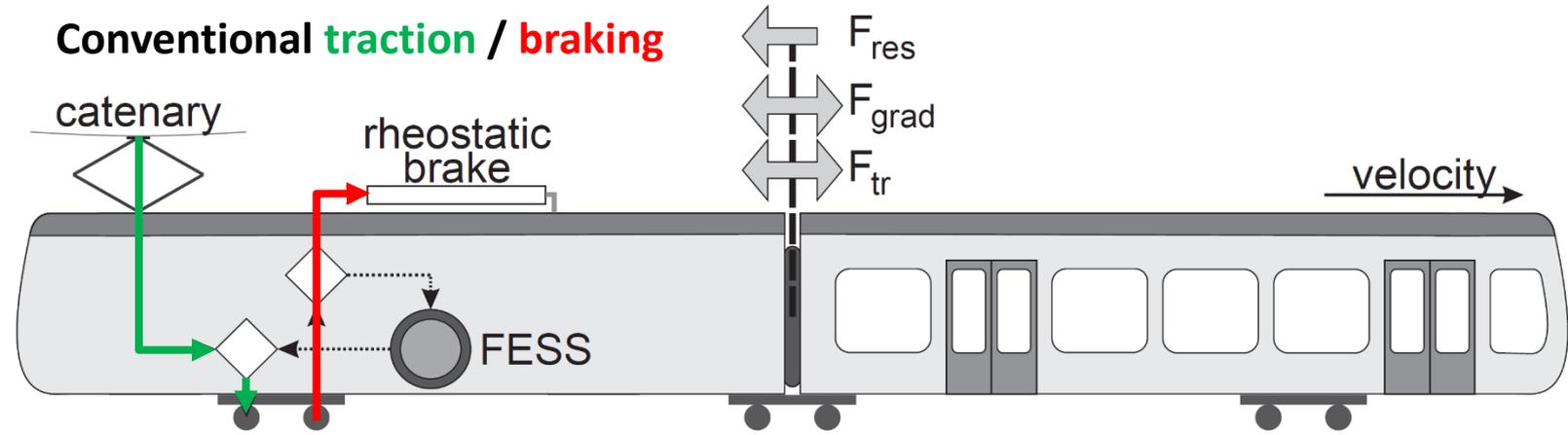
Project objectives

Optimize FESS configurations for regenerative braking in LRT:

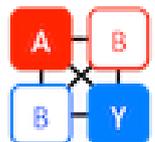
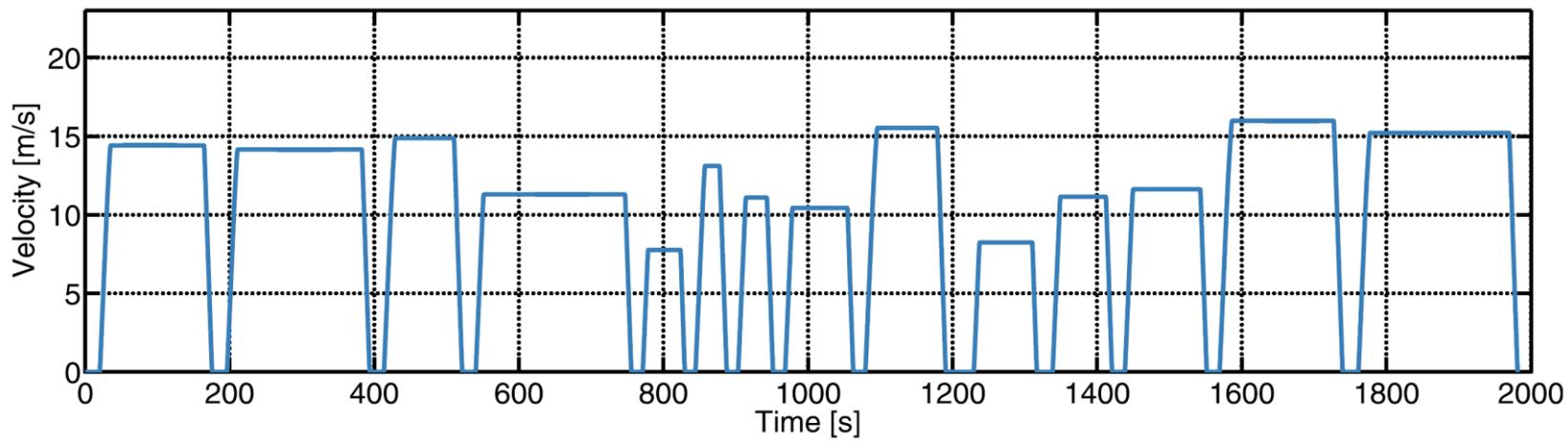
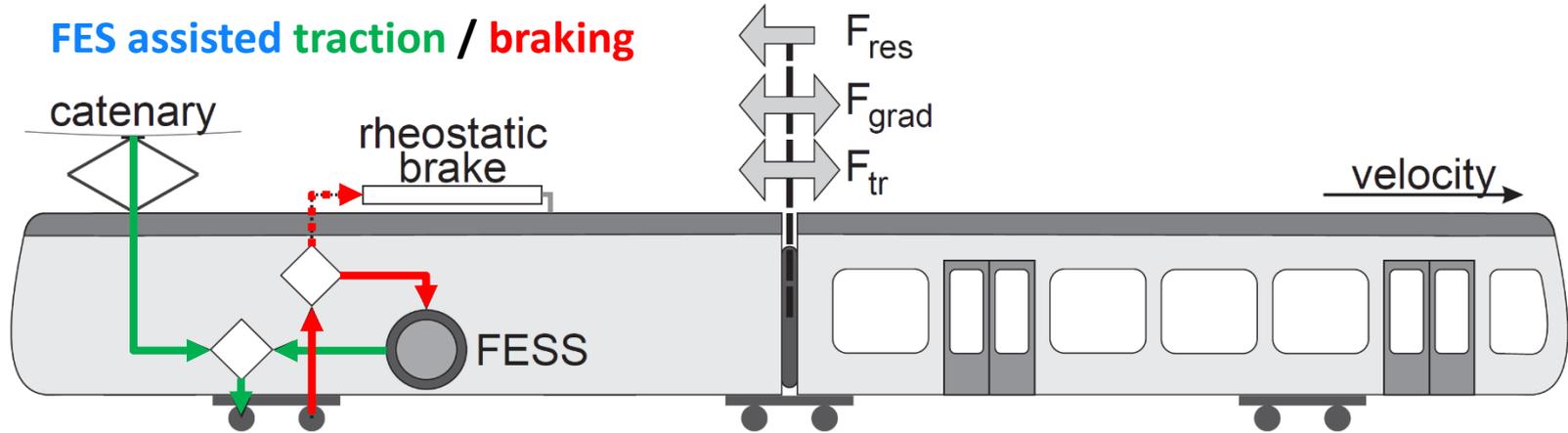
- Maximize percent energy savings (PES)
- Maximize percent cost savings (PCS)



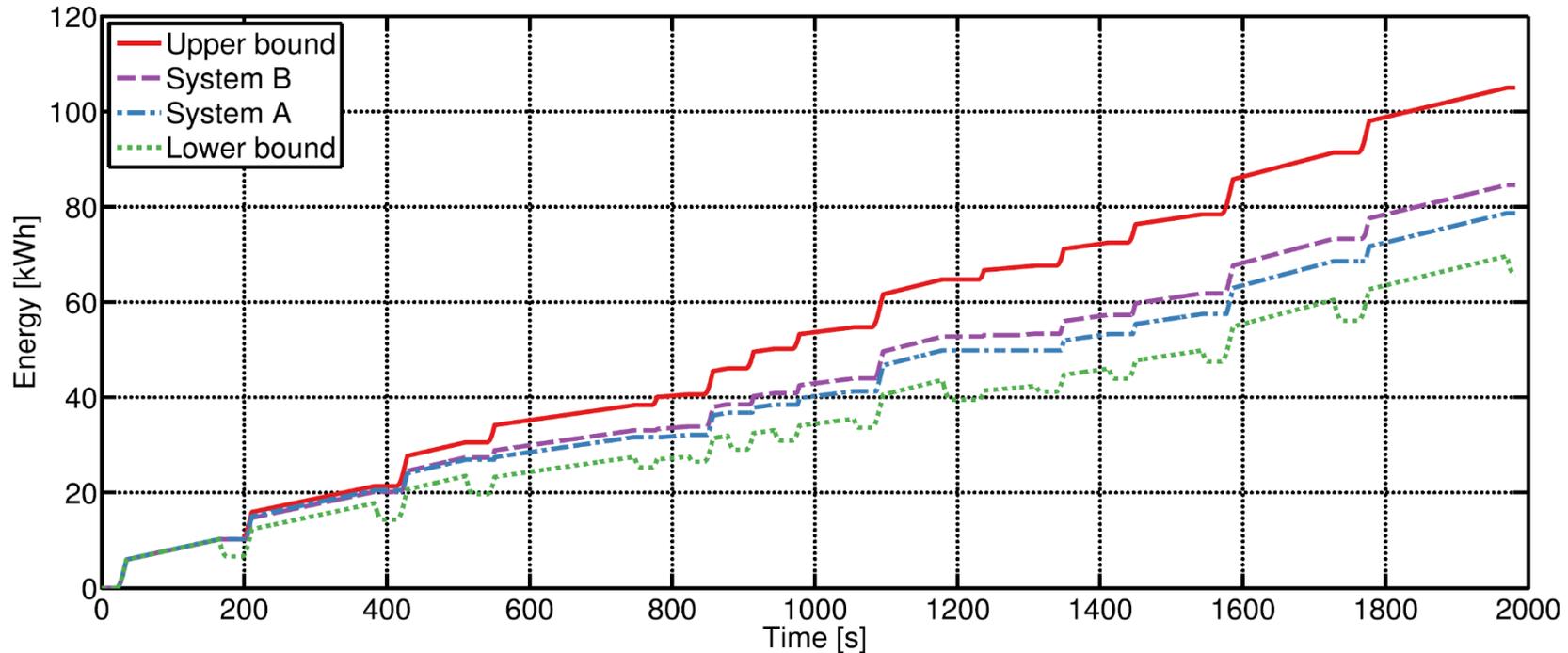
Optimizing Energy Consumption and Operating Cost with FES in LRT



Optimizing Energy Consumption and Operating Cost with FES in LRT



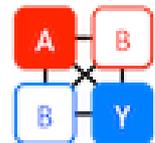
Optimizing Energy Consumption and Operating Cost with FES in LRT



Findings

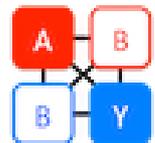
Depending on track, payload, number of vehicles per train and type of FES (based on operating cost over 5 years):

- ➔ predicted PES: 9.8% to 31.2%
- ➔ predicted PCS: 0.55% and 11.1%



Bus Fleet Charging

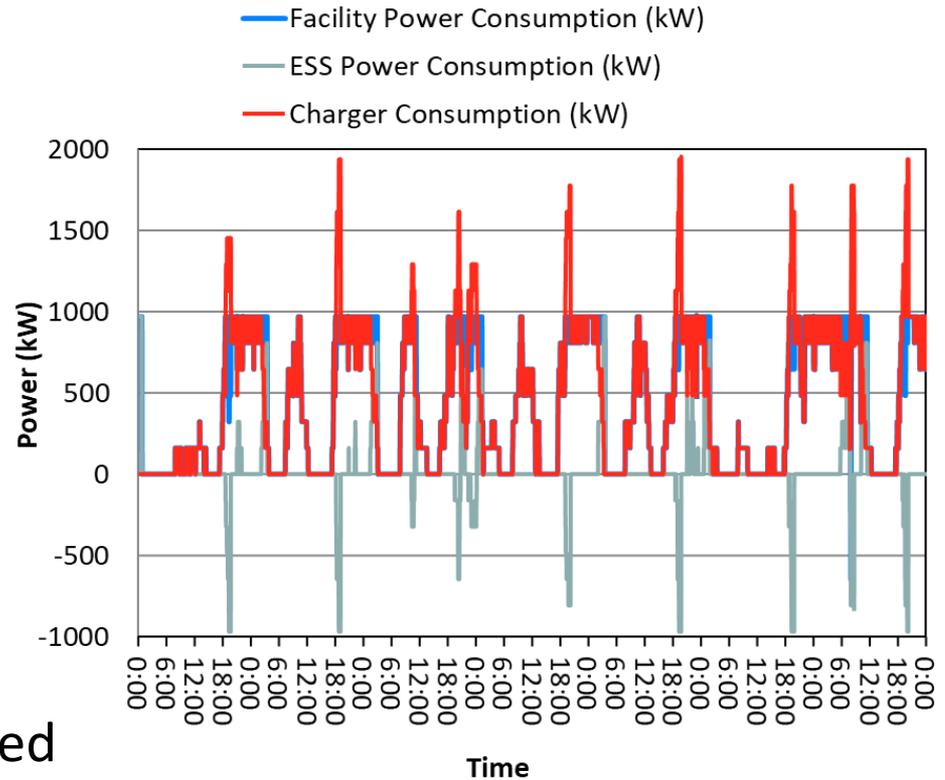
- 20% of City of Edmonton GHG emissions come from transit fleet.
- CoE converting diesel bus fleet to battery electric buses (BEB) by 2030, with 40 BEBs already on the roads.
- Bus fleet operation creates potential power surges with challenges for grid connection.
- Integration of FES provides high-power charging capabilities.
- ESS is charged steadily from grid, provides fast charging capabilities when BEB is connected.



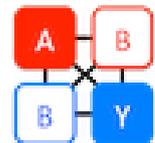
Bus Fleet Charging

Modeling of ES integration:

- 1000 kW cap on grid power.
- No disruption in bus service.
- Total of 25 commercial FES units (each 160 kW, 30 kWh).
- Comparison with commercial battery ES (BES) 1.5 MWh.
- Both BES and FES meet system requirements.
- Cost benefit analysis performed for several scenarios (net present value and internal rate of return)
➔ FES always cost advantageous.



Simulation of FES integration



Islanded Micro-grids

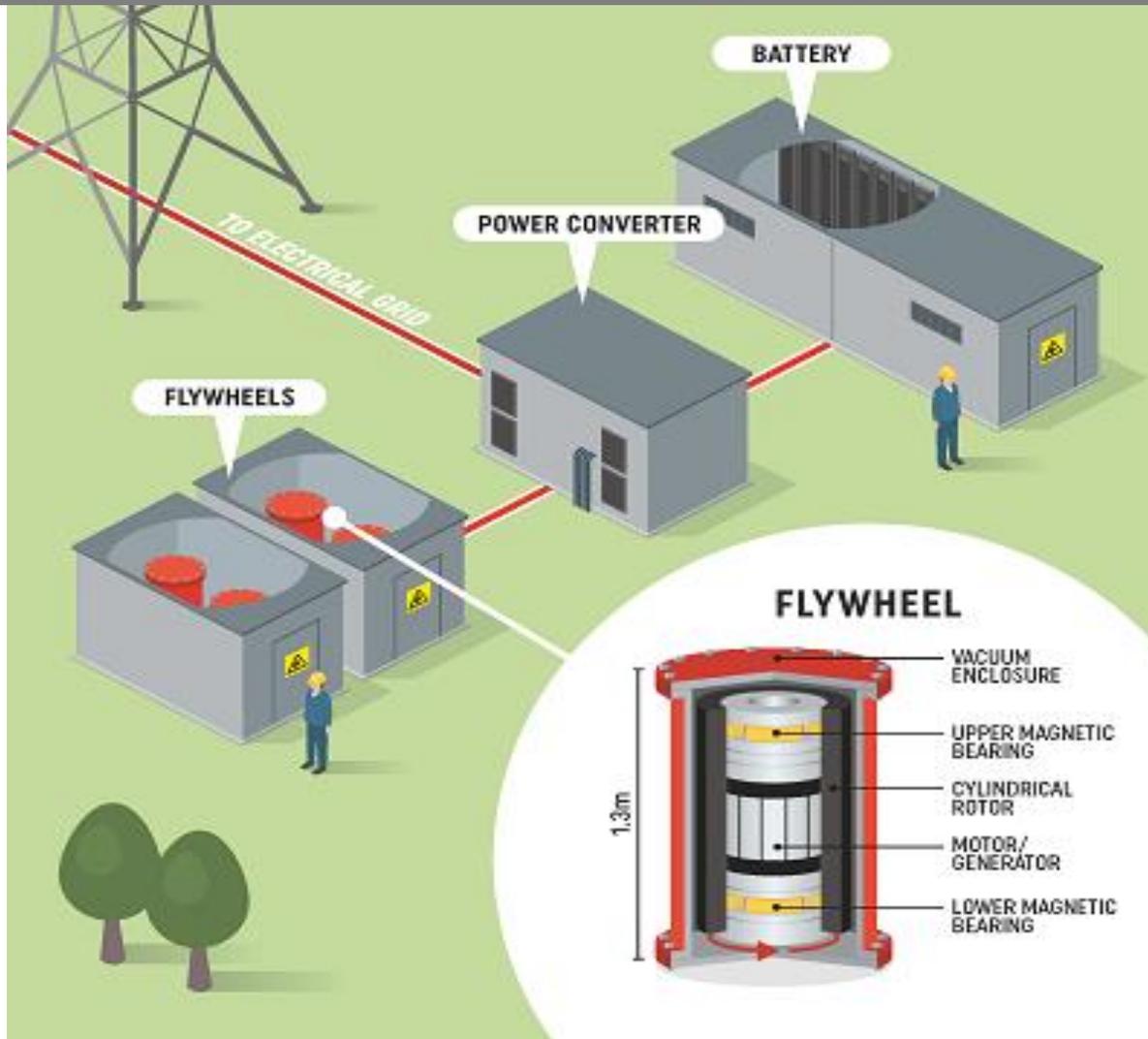
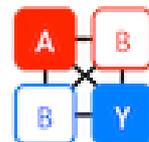


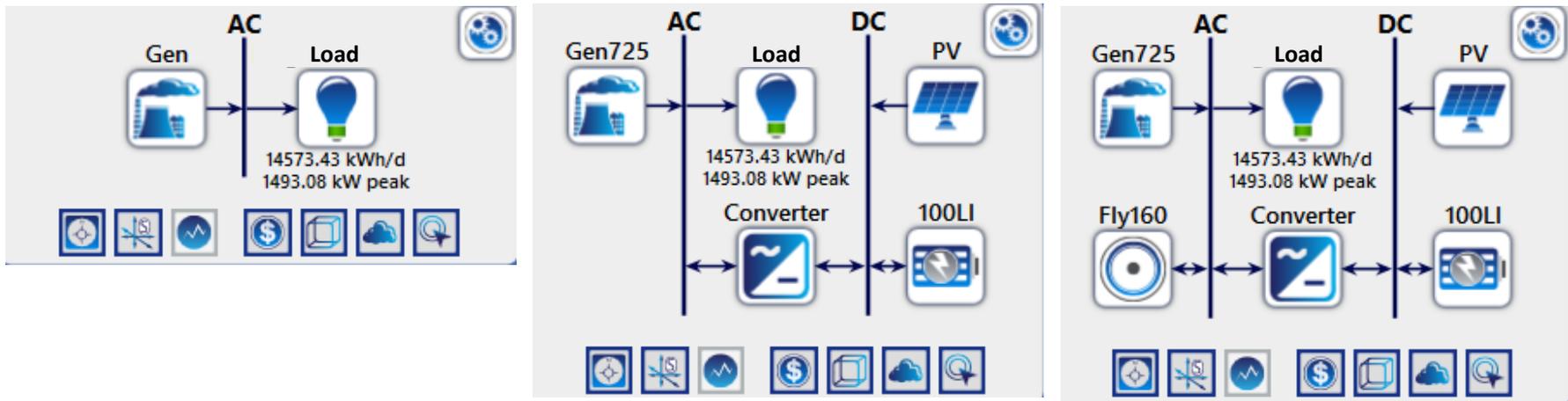
Image source: University of Sheffield



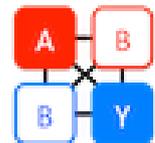
Islanded Micro-grids

Modeling of standalone micro-grids (business or small community):

- Scenario 1: Fossil fuel based base power.
- Scenario 2: Base power augmented by solar PV and BES.
- Scenario 3: BES and FES hybrid alternative.

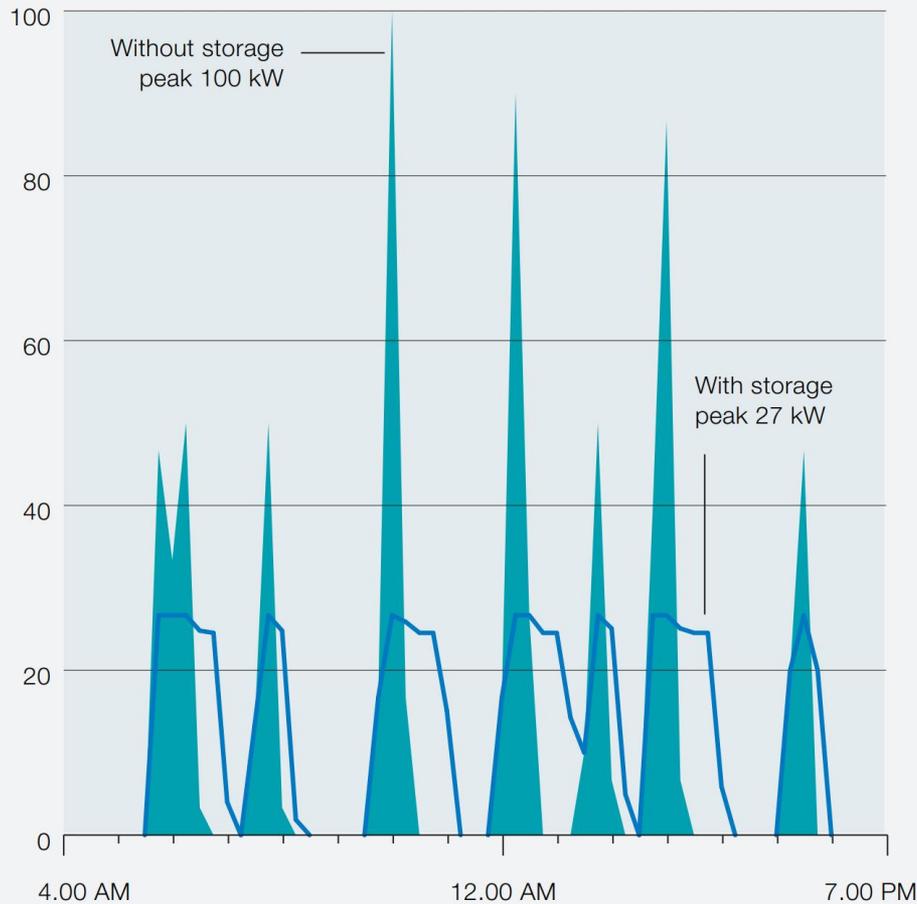


- ➔ BES/FES hybrid system typically most cost effective.
- ➔ GHG emission not necessarily reduced by hybrid system.
- ➔ System optimization inevitable for specific conditions.

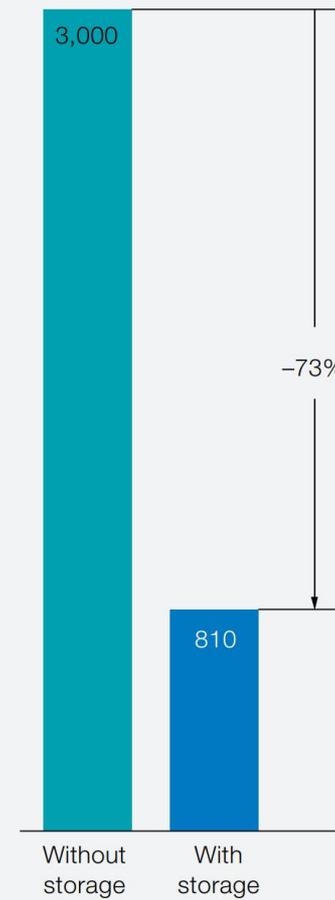


EV Charging Network

Electric-vehicle-station load profile by time-of-day comparison,¹ kilowatt (kW)

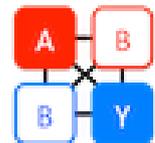


Demand charges, \$ (monthly)



¹This assumes (i) the station has four direct-current fast-charging 50 kW chargers; (ii) 11 charging sessions occur during the time period profiled (4AM to 6PM); (iii) there is at least one instance where two cars charge simultaneously; (iv) the demand charge rate is \$30 per kW; and (v) the battery-storage system is 150 kWh and can discharge at up to 75 kW.

S. Knupfer, J. Noffsinger, S. Sahdev. How Battery Storage Can Help Charge The Electric-Vehicle Market. McKinsey&Company, 2018.

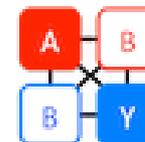


EV Charging Network

- ES needed to mitigate grid limitations, reduce demand charges.
- FES capable of high-power charging and discharging without ES degradation. Temperature independent operation.
- FES-based fast charging systems are in emerging.
- Claimed significantly reduced Global Warming Potential compared to Li-Ion BES.



Image source: Chakratec



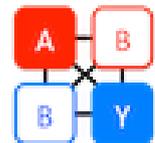
Overview FES Design Needs

Recall FES challenges:

1. High capital cost in terms of capacity
2. High self-discharge ($t > \text{minutes, hours}$)

➔ Improved FES designs: Fabrication and material innovation

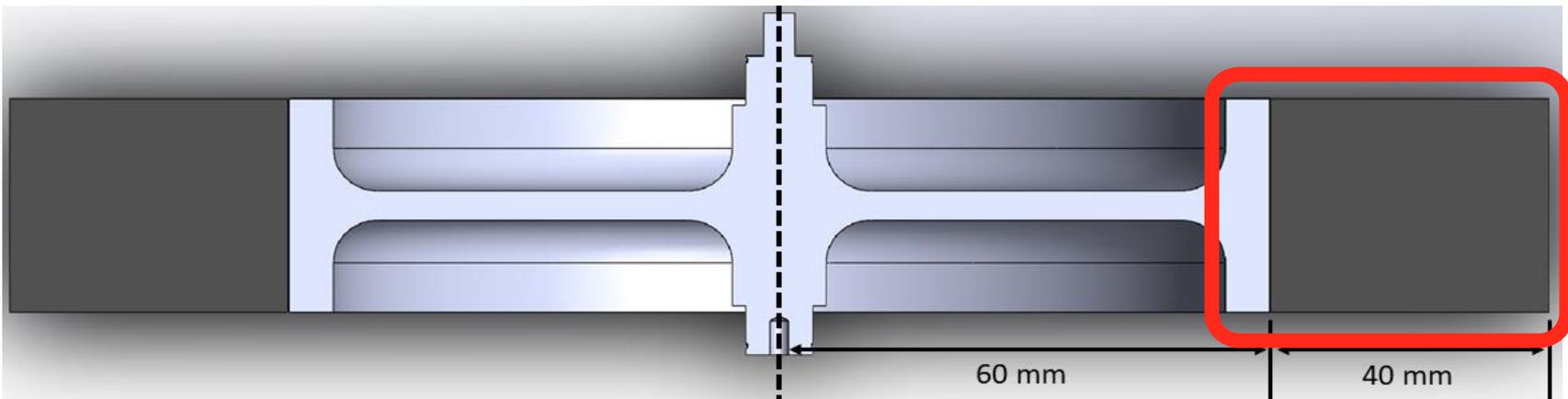
- Structure optimization (rotor)
- Study of long-term operation (~20 years)
- Electrical machine integration
- (Improvements in electrical machines)
- (Innovative bearing systems)



Structure Optimization

Rotor design (storage capacity)

- Dimensions
- Number, material, size of rims
- Hub geometry and material
- Fabrication and assembly



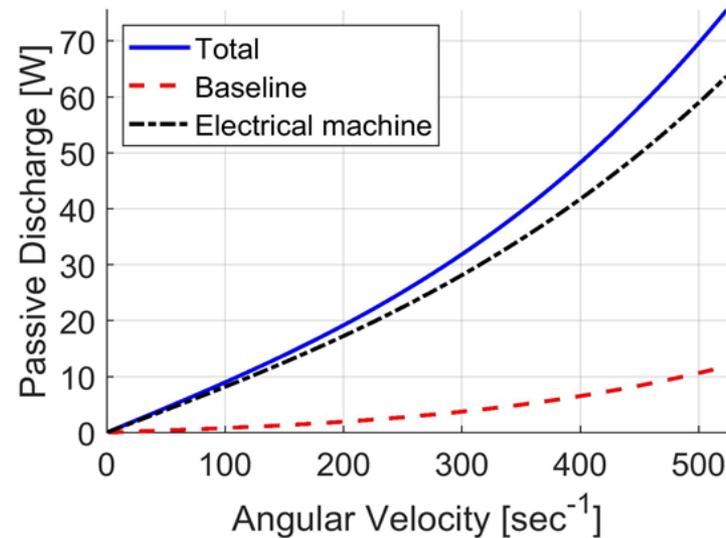
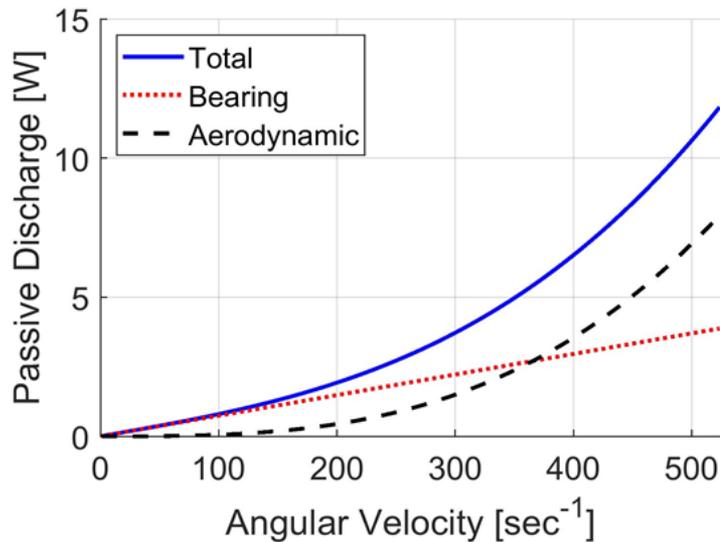
Rotor cross-section view

FES Self-discharge

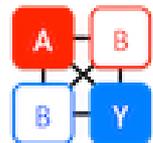
Collaborator: M. Secanell (UA)

FES self-discharge caused by frictional forces acting on flywheel:

- Aerodynamic drag $P_{AD} = C_{AD}\omega^3$
- Bearing rolling friction $P_{MB} = T_{MB}\omega$
- Electromagnetic forces $P_{MB} = T_{EM}\omega + C_{EM1}\omega + C_{EM2}\omega^2 + C_{EM.AD}\omega^3$

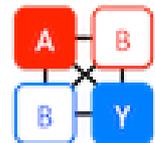
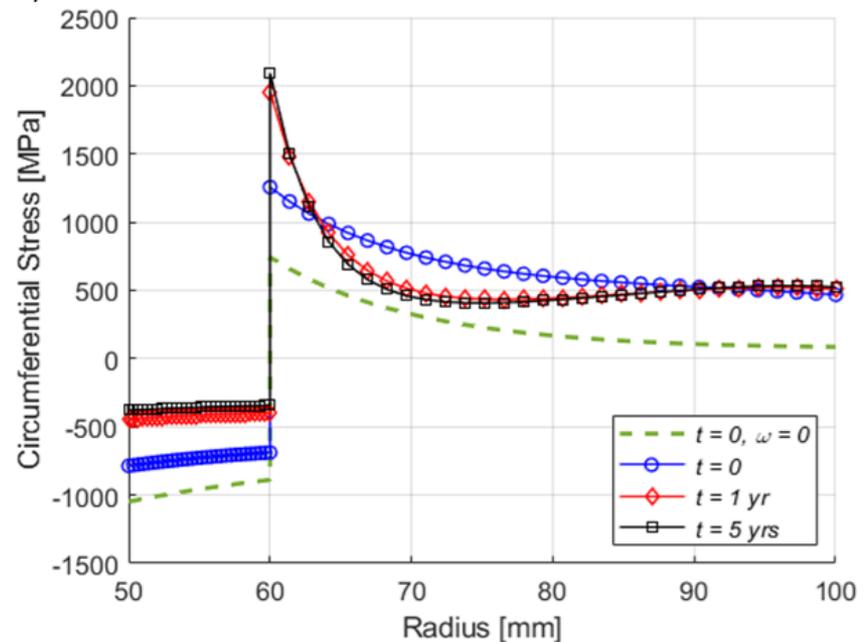
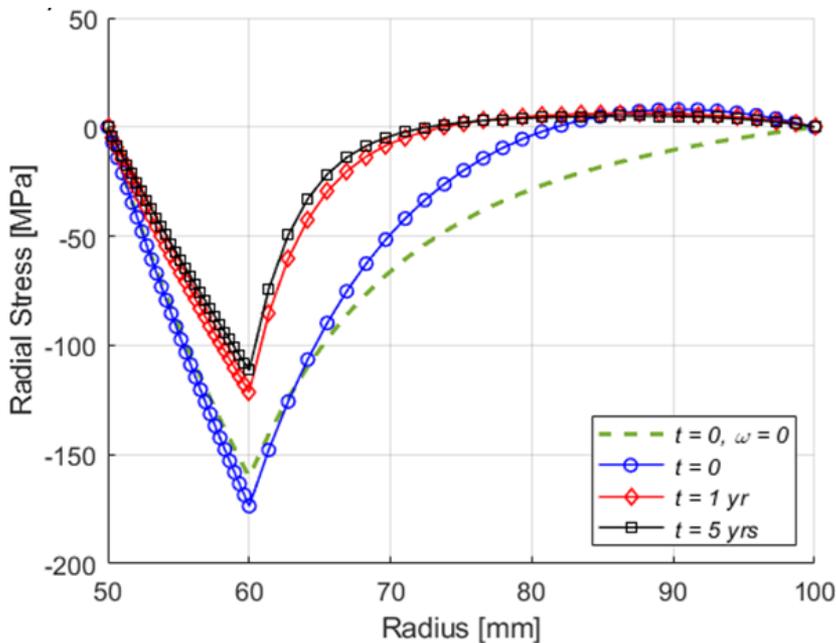


Experimental passive discharge with decoupled (left)
and coupled electrical machine (right)

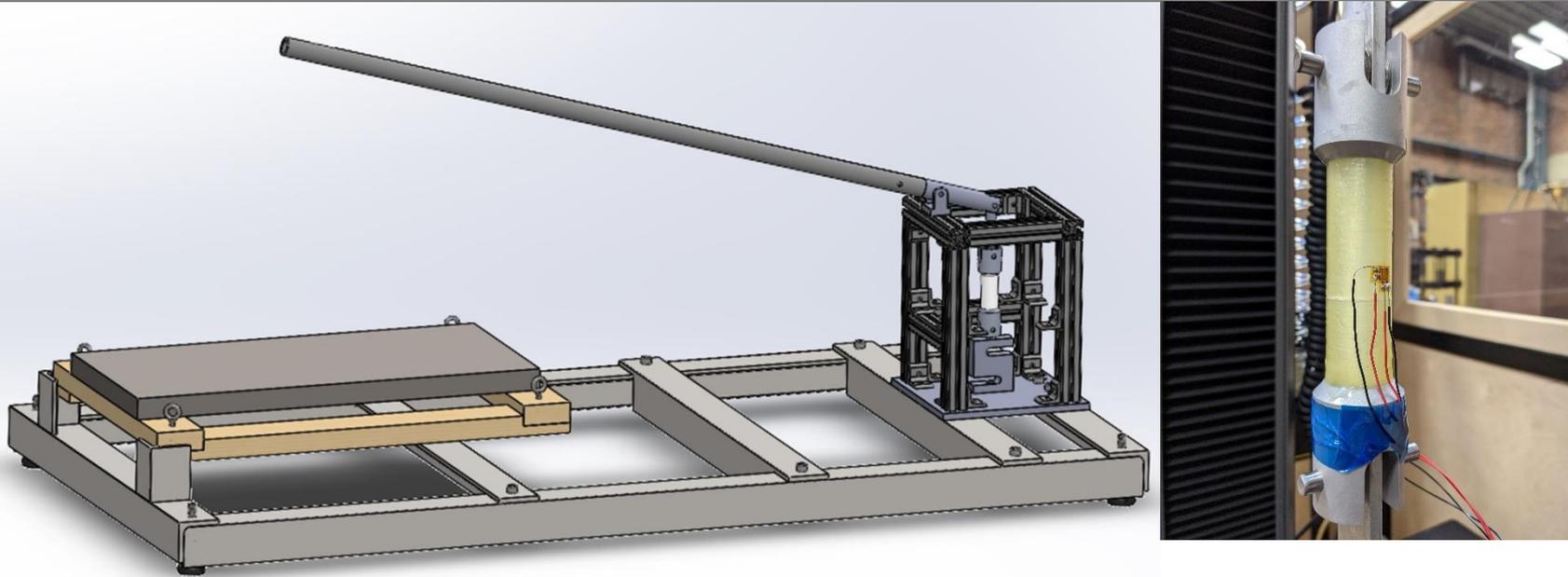


Study of Material Viscoelastic Behavior

- Rotors experience high-stress loading.
- Stresses depend on material properties, operating conditions.
- Stress relaxation and material aging are of concern.



Study of Material Viscoelastic Behavior

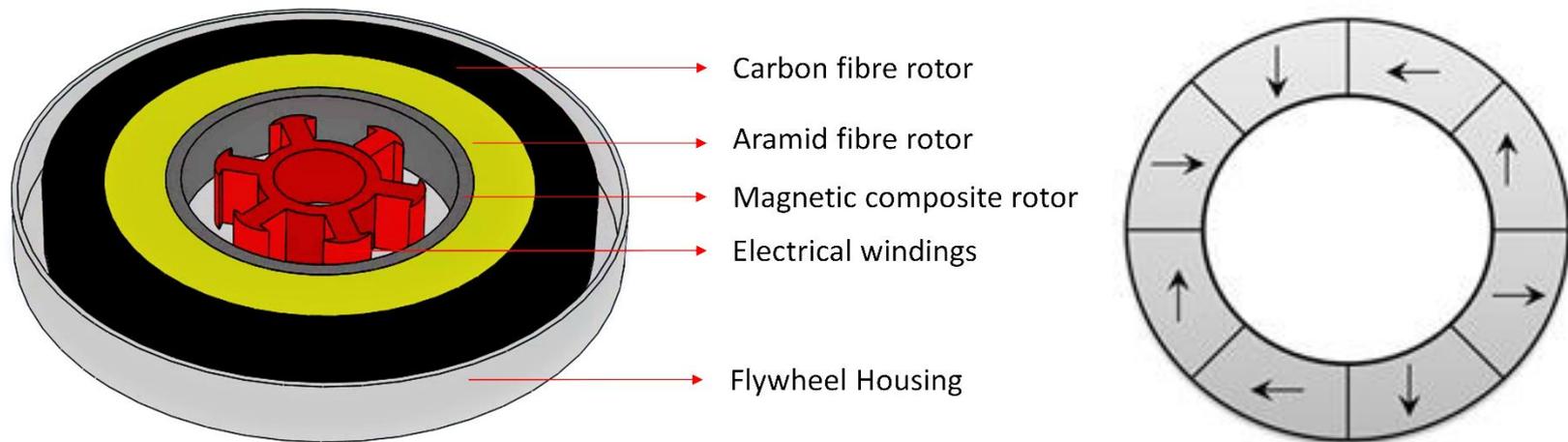


- Transverse-to-fibers material properties are poorly characterized, especially for viscoelastic behavior.
- ➔ **Approach: Time-temperature superposition principle**
- Long-term behavior is typically difficult to characterize:
 - Suitable specimen configuration and fabrication
 - Long time horizons
 - Need for specialized testing equipment

Electrical Machine Integration

Collaborator: A. Qureshi (UA)

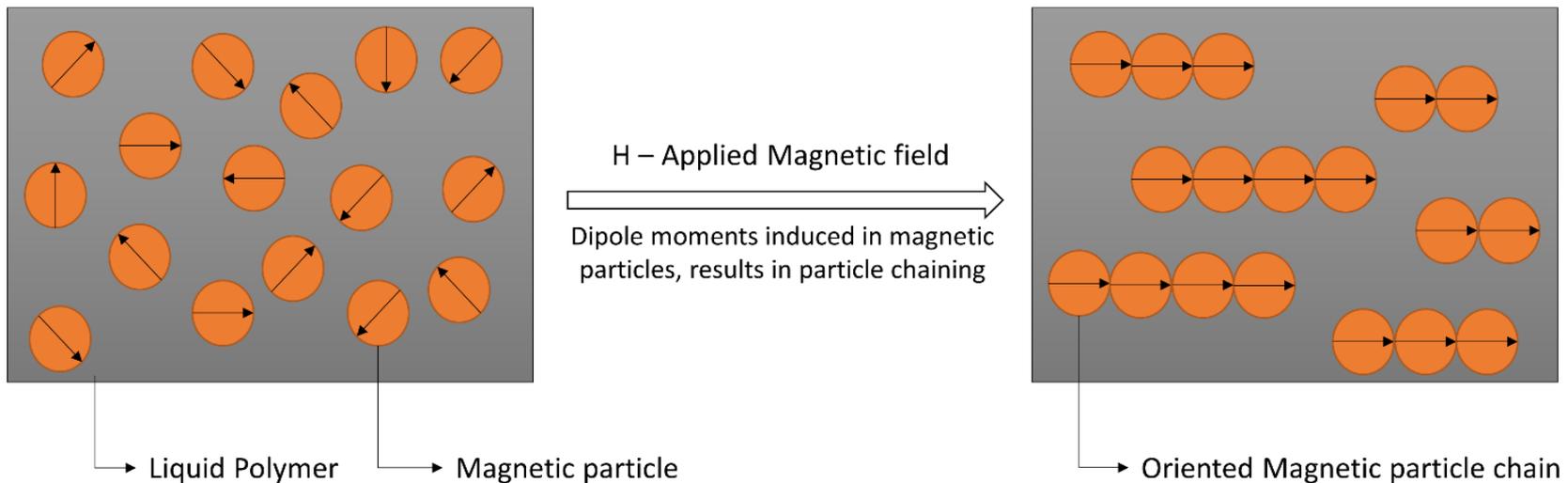
- Eliminate externally coupled electrical machine
- Design ring (arc) shaped polymer bonded permanent magnets
- Develop innovative manufacturing technologies to create field-structured permanent magnets



Rotor arrangement (left) and permanent magnet configuration (right)

Electrical Machine Integration

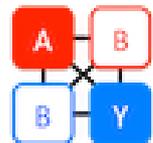
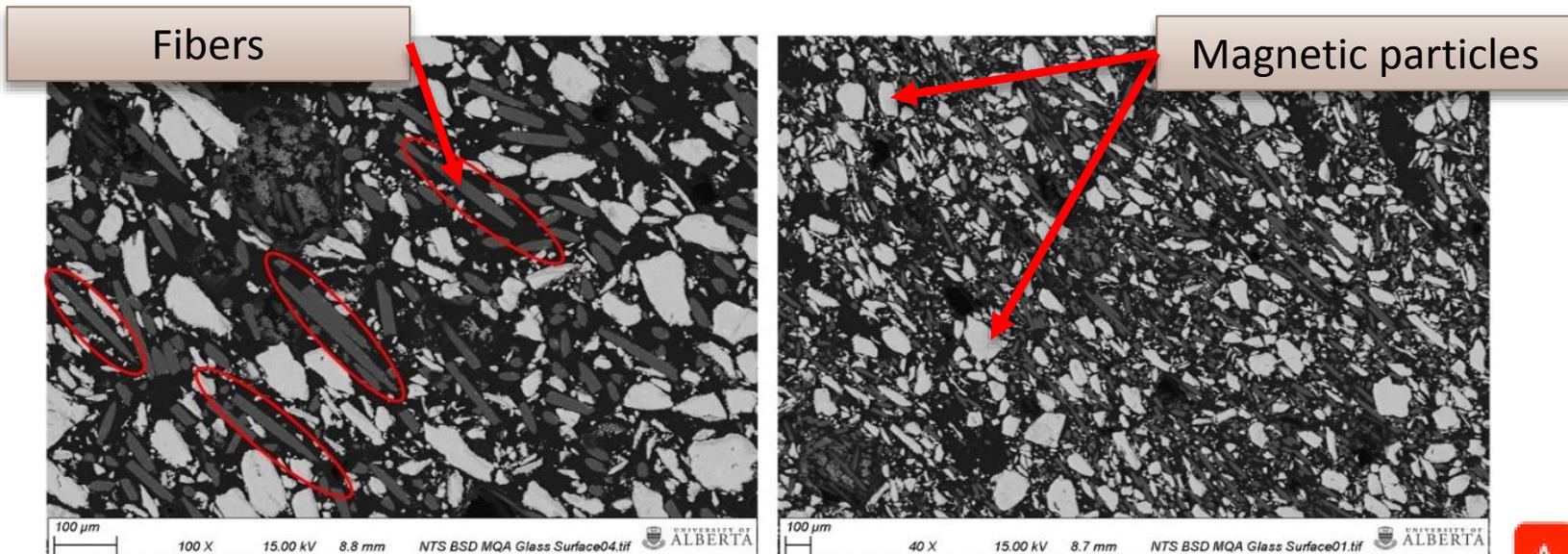
- ➔ Enhance magnetic properties (residual magnetism) by magnetic particle structuring
- ➔ Fabrication by magnetic field induces particle structuring
- ➔ Current developed permanent magnets exhibit 0.3 Tesla in remanence (target ~ 0.7 Tesla)



Electrical Machine Integration

Design parameters:

- Magnetic materials (e.g. rare earth and/or ferrites)
- Polymer systems (Heat curable and heat/UV curable resins)
- Assistive materials (Reinforcing fibers, processing additives)
- Fabrication method (Additive manufacturing)



Where Do We Go From Here?

- ES essential to reducing GHG (e.g. renewables integration, electro-mobility).
- FES attractive for smart grid support system, ancillary services (e.g. EV charging).
- Comparatively mature technology, but marginalized by BES commercial interests and popularity.
- Research and development needed to drive application-specific design optimization and innovation.
- Further potential for hybrid ES with FES.
- Academic research needed on FES system integration (e.g. EV charging networks) to assess potential and inform FES design.

